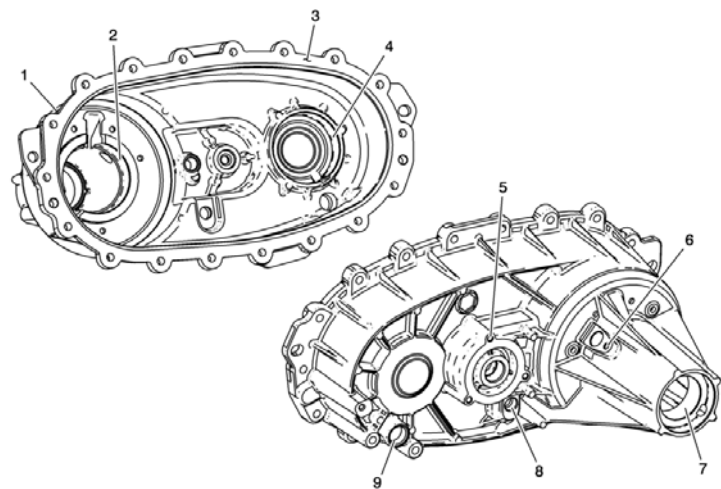


2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Transfer Case Rear Half Cleaning and Inspection

Callout	Component Name
Preliminary Procedure	
- Inspect all components or sub-components and perform any repair procedure necessary to fix the damage. If the damage cannot be repaired, replace the component or sub-component as indicated. - Clean the rear case half in cleaning solvent and air dry. - Remove any sealant from the sealing surface.	
1	Transfer Case Rear Case Half Assembly Note: Inspect for cracks, broken areas, or other damage. The component must be replaced if damage is found.
2	Transfer Case Rear Output Shaft Rear Bearing Bore Note: Replace the rear case half assembly if a bearing has spun or if cracks or other damage are detected.
3	Case Sealing Surface Note: Repair small scratches or nicks with a soft stone.
4	Transfer Case Front Output Shaft Rear Bearing Bore Note: Replace the rear case half assembly if a bearing has spun or if cracks or other damage are detected.
5	Actuator Motor Bolt Hole Threads
6	Vehicle Speed Sensor Bolt Hole Threads Note: Repair or replace the rear case half assembly if the speed sensor bolt hole threads are damaged.
7	Transfer Case Rear Output Shaft Rear Bushing Note: Replace the bushing if worn or scored.
8	Oil Fill Plug Threads
9	Oil Drain Plug Threads